

410 Stainless Steel

Categories: [Metal](#); [Ferrous Metal](#); [Heat Resisting](#); [Stainless Steel](#); [T 400 Series Stainless Steel](#)

Material Notes: 16 mm diameter bar, heated to 980°C for 30 min., oil quenched, 49°C temper for 2 hours

Key Words: AFNOR Z 12 C 13, UNI X 12 Cr 13, JIS SUS 410, SS14 2302 (Sweden), B.S. 410 S 21, UNS S41000, AMS 5504, AMS 5505, AMS 5591, AMS 5613, AMS 5776, AMS 5821, ASME SA194 (6), ASME SA240, ASME SA268, ASME SA479, ASTM A176, ASTM A193, ASTM A194, ASTM A240, ASTM A276, ASTM A314, ASTM A473, ASTM A479, ASTM A493, ASTM A511, martensitic, ASTM A580, FED QQ-S-763, FED QQ-W-423, MIL SPEC MIL-S-862, SAE J405 (51410), B.S. En. 56 A, B.S. ANC 1 Grade A (U.K), SAE J412 (51410), DIN 1.4006, AFNOR Z 10 C 13, AFNOR Z 10 C 14 (France), ISO 683/13 3

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Physical Properties	Metric	English	Comments
Density	7.80 g/cc	0.282 lb/in ³	

Mechanical Properties	Metric	English	Comments
Hardness, Brinell	422	422	Converted from Rockwell C hardness
Hardness, Knoop	464	464	Converted from Rockwell C hardness
Hardness, Rockwell C	45	45	
Hardness, Vickers	446	446	Converted from Rockwell C hardness.
Tensile Strength, Ultimate	1525 MPa	221200 psi	
Tensile Strength, Yield	1225 MPa @Strain 0.200 %	177700 psi @Strain 0.200 %	
Elongation at Break	14.5 %	14.5 %	in 50 mm
Reduction of Area	45 %	45 %	
Modulus of Elasticity	200 GPa	29000 ksi	

Electrical Properties	Metric	English	Comments
Electrical Resistivity 	0.0000570 ohm-cm @Temperature 20.0 °C	0.0000570 ohm-cm @Temperature 68.0 °F	
	0.000108 ohm-cm @Temperature 650 °C	0.000108 ohm-cm @Temperature 1200 °F	
Magnetic Permeability	700 - 1000	700 - 1000	annealed condition at RT

Thermal Properties	Metric	English	Comments
CTE, linear 	9.90 µm/m-°C @Temperature 0.000 - 100 °C	5.50 µin/in-°F @Temperature 32.0 - 212 °F	
	11.0 µm/m-°C @Temperature 0.000 - 315 °C	6.11 µin/in-°F @Temperature 32.0 - 599 °F	
	11.5 µm/m-°C @Temperature 0.000 - 540 °C	6.39 µin/in-°F @Temperature 32.0 - 1000 °F	
	11.7 µm/m-°C @Temperature 0.000 - 650 °C	6.50 µin/in-°F @Temperature 32.0 - 1200 °F	
Specific Heat Capacity	0.460 J/g-°C @Temperature 0.000 - 100 °C	0.110 BTU/lb-°F @Temperature 32.0 - 212 °F	
Thermal Conductivity 	24.9 W/m-K @Temperature 100 °C	173 BTU-in/hr-ft ² -°F @Temperature 212 °F	
	28.7 W/m-K @Temperature 500 °C	199 BTU-in/hr-ft ² -°F @Temperature 932 °F	
Melting Point	1480 - 1530 °C	2700 - 2790 °F	
Solidus	1480 °C	2700 °F	
Liquidus	1530 °C	2790 °F	
Maximum Service Temperature, Air	705 °C	1300 °F	Continuous Service
	815 °C	1500 °F	Intermittent Service

Component Elements Properties	Metric	English	Comments
Carbon, C	<= 0.15 %	<= 0.15 %	
Chromium, Cr	11.5 - 13.5 %	11.5 - 13.5 %	
Iron, Fe	84.3 - 88.5 %	84.3 - 88.5 %	as balance
Manganese, Mn	<= 1.0 %	<= 1.0 %	
Phosphorous, P	<= 0.040 %	<= 0.040 %	
Silicon, Si	<= 1.0 %	<= 1.0 %	

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